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## PATENT ABSTRACTS OF JAPAN

(11)Publication number:

09-227193

(43) Date of publication of application: 02.09.1997

(51)Int.Cl.

C04B 28/02 B04C 2/04 E04C 2/26 //(C04B 28/02

> C04B 24:08 C04B 18:26 C04B103:65

(21)Application number : **08-031965** 

(71)Applicant: SEKISUI CHEM CO LTD

(22)Date of filing:

20.02.1996

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**OTA SEIICHI** 

## (54) HARD WOOD-PIECE CEMENT BOARD

## (57) Abstract:

PROBLEM TO BE SOLVED: To prepare a hard cement board having improved water-permeation resistance and free from a danger of the occurrence of warp by subjecting a mixture of a cement composition containing a water repellent, small pieces of wood and water to a pressure forming process and curing the formed material by heat under pressure.

SOLUTION: This hard wood-piece cement board is produced by subjecting a mixture of a cement composition containing a water repellent, finely fragmented wood pieces and water to pressure forming into a specified shape and curing the formed material by heat under pressure. A water-repellent content in the cement composition is preferably 0.4-2.0wt.%. A metal soap such as calcium stearate or aluminum stearate is cited as an example of the water repellent. The cement composition is preferably composed of a heat-curing component mainly containing alumina cement, anhydrous gypsum and/or hemihydrate gypsum, portland cement and a water repellent.